



GA-ASI Procured Product Specification Reference List

GA-ASI Spec Number	Description	Latest Revision	Date of Revision Release
UBC90666	PSA & PSA COMPONENTS	B	10/19/2022
UBC90950	GA-ASI CABLE ASSEMBLY ENGINEERING PROCESS SPECIFICATION	E	2/10/2023
UBC90952	CABLE AND HARNESS INSTALLATION	E	2/10/2023
UBC90960	FASTENER INSTALL, PERMANENT PART	D	2/10/2023
UBC90962	LIQUID SHIM & ADHESIVE BONDING	B	7/20/2020
UBC90963	FASTENER INSTL, REM STRL PANEL	B	1/31/2023
UBC90964	FASTENER TORQUE & RETENTION	D	1/31/2023
UBC90965	DRILL & INSTALL, STANDARD HARDWARE	C	1/31/2023
UBC90968	ELECTRICAL BONDING	C	1/31/2023
UBC90969	IDENTIFICATION AND MARKING	C	8/16/2018
UBC90970	3D PRINTED COMPONENTS, FABRICATION	E	3/14/2023
UBC90971	PROCESS VERIFICATION, NON-CONVENTIONAL MACHINING (NCM)	C	3/14/2023
UBC90972	INSPECT AND ACCEPT, METALLIC	D	3/14/2023
UBC90973	AUTOCLAVE AND OVEN CERTIFICATION	D	3/14/2023
UBC90974	CURE TOOL VALIDATION	C	3/15/2023
UBC90978	WET LAM CU DOUBLER, COND, PERM	B	3/15/2023
UBC90980	FAB, CYCOM 5320, LAMINATE	E	12/6/2021
UBC90982	FAB, CYCOM 5320, SANDWICH	D	12/2/2021
UBC90983	FAB, CORE PROCESSING	A	1/20/2021
UBC90985	FABRICATION, SQRTM, 5320-1	B	10/23/2019
UBC90986	TENCATE EX1522/4581 HONEYCOMB RADOME STRUCTURE	B	2/24/2022
UBC90988	BLADDER FABRICATION, CYCOM 5320	B	10/10/2017
UBC90989	FABRICATION, FORWARD AND AFT STUB SPAR	C	3/15/2023
UBC90992	FAIRING, PRIMER AND TOPCOAT APPLICATION	C	7/20/2020
UBC90999	INSPECT & ACCEPT, COMPOSITE	G	7/20/2022
GPS00001	ENG PROCESS SPEC, TRAINING, QUAL AND CERT REQUIREMENTS	A	7/12/2022
GPS70002	LPBF AM, METALLIC	B	12/5/2022
GPS80000	LPBF AM, PLASTIC	B	10/12/2022
GPS90001	ULTRASONIC INSPECTION	B	10/12/2022
GPS90002	INFRARED THERMOGRAPHY	B	10/12/2022

Aeronautical Systems Proprietary Information

* (REC) indicates a Record Change